



Dart Aerospace Ltd.
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Canada

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D2565-103
Job Sheet 187333



Part No: D2565-103

Job Qty: 6 ea

Part Name: Strut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/30/18

Job Tracking No:

Due Date: 12/14/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV E IPP: F 02.04.16 Added dwg Rev.C1 NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	12/14/18	12/14/18	0.00	0.00	Start Up Small Fab-4		58 DAS
100	Brake NC	6 pcs	12/14/18	12/14/18	0.74	0.78	Brake NC 3		0-89 DAS 58
120	QC	6 pcs	12/14/18	12/14/18	0.00	0.00	QC5		38 0-89
130	Powdercoat	6 pcs	12/14/18	12/14/18	0.00	0.14	Powdercoat2		BR 79-0083
140	QC	6 pcs	12/14/18	12/14/18	0.00	0.00	QC3		FEB 04 2019 68
150	Packaging	6 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3	354	DAS FEB 04 2019
160	QC21-SA	6 Ea	12/14/18	12/14/18	0.00	0.00	QC21		21 FEB 04 2019

Part Op 100 - 1- Punch to length as per Dwg D2565 using DT8313 2-Drill hole open to .316 Ø as per Dwg D2565 (one end only)
Descriptions: 130 - START TIME: 2:25 FINISH TIME: 2:55 OUT: 4:00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	9.1050 ft (1.5175 ea)	90-Start up Operation	10.63

18.46

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	9	202	0

Part Specifications

Specifications could not be found.

Plex 11/30/18 2:34 PM dart.white.jesse



Container No: S146514



Part: D2565-103

Job No: 187333

Serial No/Batch: S146514

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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www.dartaerospace.com

Date: 01/22/19

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					